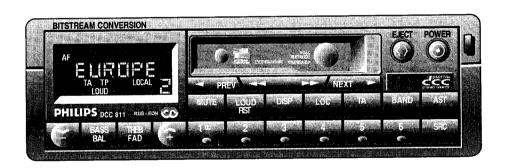
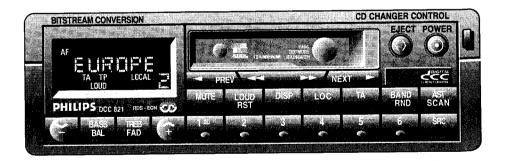
## Service Service Service



12 V ⊡—







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#### **TECHNICAL DATA**

GENERAL	Power supply:	14,4 V
	Quiescent current:	< 2.0 mA
	Playback current:	2,8 A (4x5 W)

TUNER	FM	87.5 - 108 MHz	grid: 100 kHz search, 100 kHz manual
	MW	531 - 1611 kHz (565 - 186 m)	grid: 9 kHz search, 1 kHz manual
	LW	144 - 288 kHz (2083 - 1042 m)	grid: 9 kHz search, 9 kHz manual
	OUL	= 0= '0 0 MIL (=0 4 40 4 )	

5.95 - 6.2 MHz (50.4 - 48.4 m) grid: 5 kHz search, 5 kHz manual

Presets: 6 FM1, 6 FM2, 6 FM-AST, 6 SW, 6 MW, 6 LW

Sensitivity 26 dB S/N: FM: 4 μV SW: 28 μV MW: 28 μV

LW: 56 μV

IF (FM / AM):

10.7 MHz

#### **COMPACT CASSETTE**

Number of tracks: 2x2 4,75 cm/s Tape speed: Winding time: 100 s (C60) Frequency response: 40 - 14.000 Hz

0.2% (IEC 386 / DIN 45507) Wow and flutter: S/N ratio (DOLBY OFF): FE: 48 dB (weighted)

CR: 53 dB (weighted)

**AMPLIFIER** 

Output: 4 x 4.5 W sinus (at 10% THD) +/- 12 dB (100 Hz), 2 dB steps Bass: Treble: +/- 12 dB (10 KHz), 2 dB steps

Channel separation: > 30 dBTelefonmute: > -40 dB

#### CONTROLS

Retrac handle release

set on/off **POWER**  ①

Short press: Changes the play direction of a DCC or Compact Cassette **EJECT <>** 

Long press: Ejects DCC or Compact Cassette

Radio operation: Search tuning upwards **NEXT** ►

DCC/Compact Cassette operation: Selects next tracks of a DCC/Compact Cassette

CD operation: Next track of actual disc

Radio operation: Manual tuning upwards

DCC/Compact Cassette operation: Fast winding DCC/Compact Cassette

CD operation: Fast forward playback as long as key is depressed

Radio operation: Manual tuning downwards

DCC/Compact Cassette operation: Fast rewind DCC/Compact Cassette CD operation: Fast backward playback as long as key is depressed

Radio operation: Search tuning downwards **▼** PREV

DCC/Compact Cassette operation: Selects previous tracks of a DCC/Compact Cassette

CD operation: Previous track of actual disc

Volume, Bass or Treble down; Balance to left; Fader to rear ¥

Volume, Bass or Treble up; Balance to right; Fader to front

**BASS** 

Bass/Balance selector BAL

**TREB** 

Treble/Fader selector **FAD** 

Audio Mute; interrupts playback of DCC, Compact Cassette or CD (pause) MUTE

Radio operation: Station presets 100 ... 6

CD operation: Disc selection

Dolby Noise Reduction B or C type (only for Compact Cassette) 100

LOUD Short press: Loudness Long press: Audio reset **RST** 

DISP

Radio operation: Shows the frequency and the selected wave band instead of the station-name DCC operation: Selects the DCC text mode (only with pre-recorded DCC's) CD operation: Shows total number of tracks and total play time of actual disc

Selector for strong (local) stations LOC

Short press: Traffic information/announcement TA

Long press: Skips a traffic message

**BAND** 

Radio operation: Selects the desired wave band (FM1, FM2, FM3, MW, LW, SW) RND

CD operation: Random track selection of actual disc

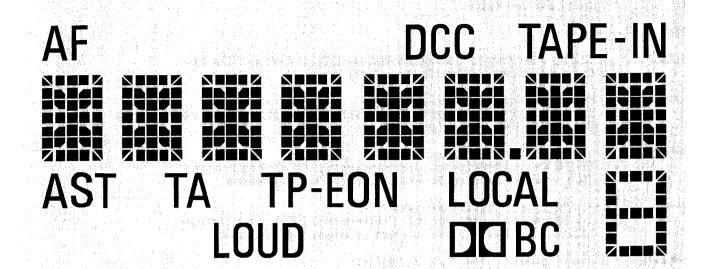
Long press: Enters the 'INIT' mode

**AST** 

Radio operation: Auto-Store to program the six strongest stations of the current reception area **SCAN** 

CD operation: 10 sec.- playback of each track of actual disc

Selects source (Radio, DCC/Compact Cassette or CD-Changer) SRC



#### **DISPLAY INDICATIONS**

AF Tuned station broadcasts RDS information with Alternative Frequencies

DCC A Digital Compact Cassette is in the cassette deck

TAPE-IN A Compact Cassette is in the cassette deck

Radio operation: Preset station (1 out of 6) is selected

DCC/Compact Cassette operation: Indicates side A or B of the DCC/Compact Cassette

LOCAL Searches for strong (local) stations only

Dolby Noise Reduction B or C is switched on (only Compact Cassette)

TP Traffic Program: Indicates that the station broadcasts traffic information

**TP-EON** A Traffic message is received via Enhanced Other Networks

LOUD Loudness is switched on

TA Traffic Announcement mode is switched on

Radio operation: Wave band and frequency or (FM only) the station name Audio adjustment: Shows the current settings of Bass, Balance, Treble or Fader

DCC operation: Shows track number and elapsed time or text mode(only prerecorded DCC's)

INIT mode: Shows initialization parameters and their settings

AST Auto-Store band chosen (on FM3)

#### **INIT MODE**

Select INIT MODE by pressing the BAND key for at least 3 seconds, until a bleep is heard.

The following parameters can be changed when the set is in INIT MODE:

1. Illumination colour

After entering INIT MODE, the display shows 'COLOR'.

Toggle between 'green' or 'orange' colour with the ♀/ ¥keys.

2. Viewing angle

After entering INIT MODE, select the 'VIEW' parameter with the ◀PREV or NEXT► keys. The display should show 'VIEW 0'.

Select the viewing angle between -1 and 2 with the →/ ¥keys for best legibility of the display.

3. AF mode

After entering INIT MODE, select the 'AF' parameter with the 

→ PREV' or NEXT 

keys.

The display should show e.g. 'AF ON'.
Select between 'AF ON' or 'AF OFF' with the ♀ or ≚ keys.

If you want to store an RDS station without automatic retuning, you have to do the following:

Tune to the desired station.

After entering INIT MODE, select 'AF OFF'.

Leave the INIT MODE (see below) and store this station.

4. AM wave bands on/off

If you don't want to use the AM wave bands (MW, LW and SW), those bands can be switched off.

After entering INIT MODE, select the 'AM' parameter with the 

→ PREV or NEXT 

keys.

The display should show e.g. 'AM ON'.
Select between 'AM ON' and 'AM OFF' with the ♀ or ➤ keys.
When you select 'AM OFF', you can choose only between FM1, FM2 and FM3.

To leave the INIT MODE, press briefly the BAND key.

The INIT MODE will be left automatically, when no keys are depressed within 10 seconds.

NOTE:

For informations about how to use the set see the 'Operating Instructions'.

NOTE:

The handling of flat pack IC's is described in Service Information A86-100, dated 1986-07-01.

NOTE:

Switch off power supply before connecting or disconnecting the cassette deck.

NOTE:

Extension cables for front unit and cassette deck are NOT available as serviceparts.

You can build these by using the coded sockets and plugs.

NOTE:

Single buttons of the ornamental plate are NOT available.

If there is an absolute need for single buttons you can take apart a complete delivered plate.

NOTE:

For more information about the RDS feature use the 'computer based training course RDS' which is available at Philips Consumer Service.

Contact:

Philips Consumer Electronics

Philips International Support Centre

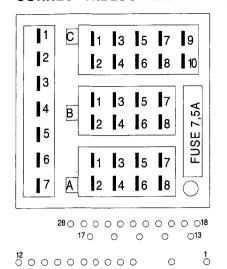
Building SBP6

NL 5600 MD Eindhoven

tlx routing indicator: NLMEVAB

FAX: + 31 40 73 35 53

#### CONNECTORBLOCK 22DC811+22DC821



D1: SWITCHED + D2: REMOTE RETURN D3: SIGNAL GND D4: LINE OUT FR	>5 >12 >7 >8	D5: LINE OUT RR D6: LINE OUT FL D7: LINE OUT RL	>9 >10 >11
C1: GND C2: D2B+ (DC821) C3: D2B- (DC821) C4: NC C5: PERM.+	> 28 > 27 > 23 > 17	C6: GND C7: SWITCHED + C8: EXT.IN R (DC821) C9: EXT.IN L (DC821) C10: EXT.IN GND (DC821)	>6 >16 >26 >3 >25
B1: RR+ B2: RR- B3: FR+ B4: FR-	> 22 > 24 > 21 > 22	B5: FL+ B6: FL- B7: RL+ B8: RL-	> 13 > 19 > 19 > 14
A1:TEL.MUTE A2: GND A3: NC A4: PERM.+	> 15 > 18 > 4	A5: SWITCHED + A6: EXT.ILL. A7: IGN.KEY+ (FUSE) A8: GND	>5 >2 >1 >18

#### Key- and Display-test, Romcode version front $\mu$ C

- Separate the front unit assy from the set.
- Connector 1801: connect pin 1 + 10 to ground and pin 4 to 5 V Display shows 'KEY TEST'.

#### Key-test

When pushing the buttons the concerned indication must be displayed.

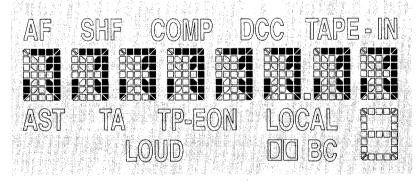
#### Display-test

- Hold preset 1 figure Preset 1 must be displayed
- Hold preset 2 all display-segments are blanked
- Hold preset 3 figure Preset 2 must be displayed

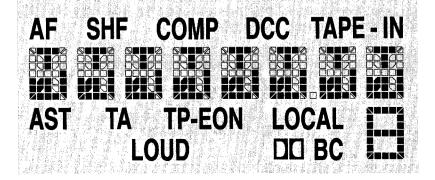
#### Romcode version

- Hold preset 4 - the software version of the front  $\mu C$  must be displayed (e.g. RC 04)

#### Preset 1



#### Preset 3



### Checks 22DC811 + 22DC821

Check	Band		••			0 0
Varicap-	AM			144 KHz	IC 7251 PIN 15	> 2,2 V
voltage				6200 KHz		< 6,0 V
	FM			87,5 MHz	FM 1008 PIN 15	> 1,0 V
				108 MHz		< 6,0 V
Demodulated	AM	990 KHz, 10 mV	Ŷ		IC 7201 PIN 12	350 +/- 100 mV
AM - level		1 KHz, 30% AM			EN 1000 DIN 0	160 mV
Demodulated	FM	93,0 MHz, 1 mV	(Y)		FM 1008 PIN 2	100 1110
-M - level		$\Delta$ f = 22,5 KHz f mod = 1 KHz				
		93,0 MHz, 1 mV				45 mV
		$\Delta f = 6,75 \text{ KHz}$				
		f mod = 19 KHz				
		93,0 MHz, 1 mV				20 mV
		$\Delta f = 3,75 \text{ KHz}$				
		f mod = 57 KHz			Connectorblock	1,4 V
S/N ratio	FM	93,0 MHz, 1 mV	$\langle Y \rangle$		Section B	=> Referencelevel (dB)
		$\Delta f = 22,5 \text{ KHz}$ $f \mod = 1 \text{ KHz}$			PIN 3 + PIN 5	
		93,0 MHz, 1 mV				Referencelevel > - 50 dB
		$\Delta f = 22.5 \text{ KHz}$				
		unmodulated				
	A M	990 KHz, 2mV	-			1,4 V
	A IVI	30 % mod., 1KHz				=> Referencelevel (dB)
		990 KHz, 2mV				Referencelevel > - 48 dB
		unmodulated				
Wide band	A M	990 KHz, 2mV			IC 7201 PIN 1	V1 ~ 6,5 V
AGC switch	A IVI	without modulation				
Ado switch		990 KHz, 200mV	1			V2 ~ 7,0 V
		without modulation				(V2 - V1 > 0,5 V)
FM - search -	FM	94,1 MHz, 160 μV	(V)	LO - Se	arch tuning	tuning stop after 2. run
sensitivity		$\Delta f = 22,5 \text{ KHz}$				
		f mod = 1 KHz				
		94,1 MHz, 250 μV		LO - Se	arch tuning	tuning stop after 1. run
		$\Delta f = 22,5 \text{ KHz}$				
		f mod = 1 KHz	_			no tuning oton
		94,1 MHz, 4 μV		DX - Se	earch tuning	no tuning stop
		Δ f = 22,5 KHz				
		f mod = 1 KHz		DV Sc	earch tuning	tuning stop after 1. run
		94,1 MHz, 10 μV		DV - 26	earch tuning	turning stop altor in tall
		$\Delta f = 22.5 \text{ KHz}$				
A 8 6	-	f mod = 1 KHz		10 - 80	earch tuning	tuning stop after 2. run
AM - search-	A M	990 KHz, 240 μV 1 KHz, 30% AM	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	10-36	aron taning	
sensitivity			$\dashv$ $$	10.0	narch tuning	tuning stop after 1. run
		990 KHz, 370 μV 1 KHz, 30% AM		10 - 56	earch tuning	turning stop after 1. Turn
		990 KHz, 22 μV	-	DX - Se	earch tuning	no tuning stop
ļ		1 KHz, 30% AM				
		990 KHz, 50 µV	1	DX - S	earch tuning	tuning stop after 1. run
		1 KHz, 30% AM			•	

#### **CHECK LOW VOLTAGE CONTROL CIRCUIT**

1: Supply voltage 14.4 V

Set switched on

Pos. 7701, pin 7 = 4.7 V + /-400 mV

2: Supply voltage 8.3 V +/- 900 mV

Set switches off automatically

Pos. 7701, pin 7 = 0.5 V + /-500 mV

3: Supply voltage 14.4 V

Set switches on

Pos. 7701, pin 7 = 4.7 V + /-400 mV

#### Adjustments 22DC811 + 22DC821

Adjustment	Band	Ø	<b>&gt;•</b>		•	0 0
α - 3 dB	FM	94,1 MHz, 1 mV ∆ f = 22,5 KHz f mod = 1 KHz	Ŷ		Connectorblock Section B PIN 3 + PIN 5	1,4 V => Referencelevel (dB)
		94,1 MHz, 7 μV Δ f = 22,5 KHz f mod = 1 KHz		R 3105		Referencelevel - 3 dB
10 dB Channel- separation	FM	94,1 MHz, 120 $\mu$ V $\Delta$ f = 22,5 KHz f mod = 1 KHz (right channel only) Stereo-Pilot 10%	Ŷ	R 3630	Connectorblock Section B PIN 3 <-> PIN 5	10 dB (+/- 1 dB)
Channel - separation maximum	FM	94,1 MHz, 10 mV $\Delta$ f = 22,5 KHz f mod = 1 KHz (right channel only) Stereo-Pilot 10%	Ŷ	R 3608	Connectorblock Section B PIN 3 <-> PIN 5	max. (ca. 34 dB)
		Check	α-3dB aga	ain and adjust if r	necessary	
Noise - detector	FM	98,0 MHz, 1 mV $\Delta$ f = 75 KHz f mod = 40 KHz	Ŷ	R 3426	IC 7420 PIN 14	850 +/- 50 mV (AC)

Do not adjust coils 5210 and 5228 (AM-PART), because they are correctly preadjusted by supplier!

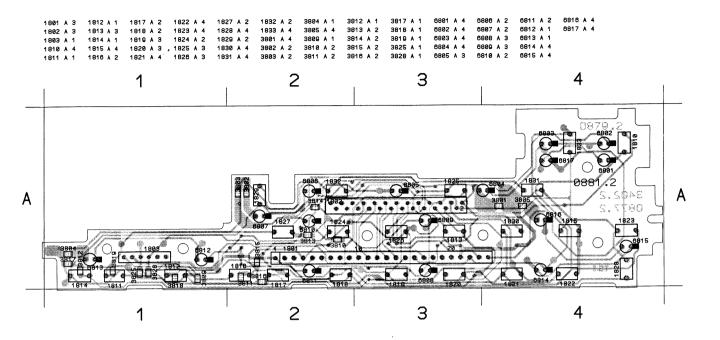
#### ! NOTE

FM- and AM- search sensitivities are only adjustable with a special equipment via software. If you get sets with search sensitivities out of specification, send them to factory-service in Wetzlar until further notice.

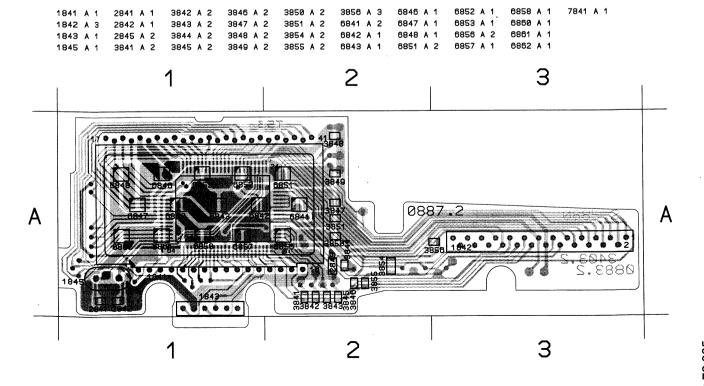
Philips Apparatefabrik Wetzlar Department SP-CS Philipsstrasse 1 D - 35576 Wetzlar GERMANY

PCS 72 064

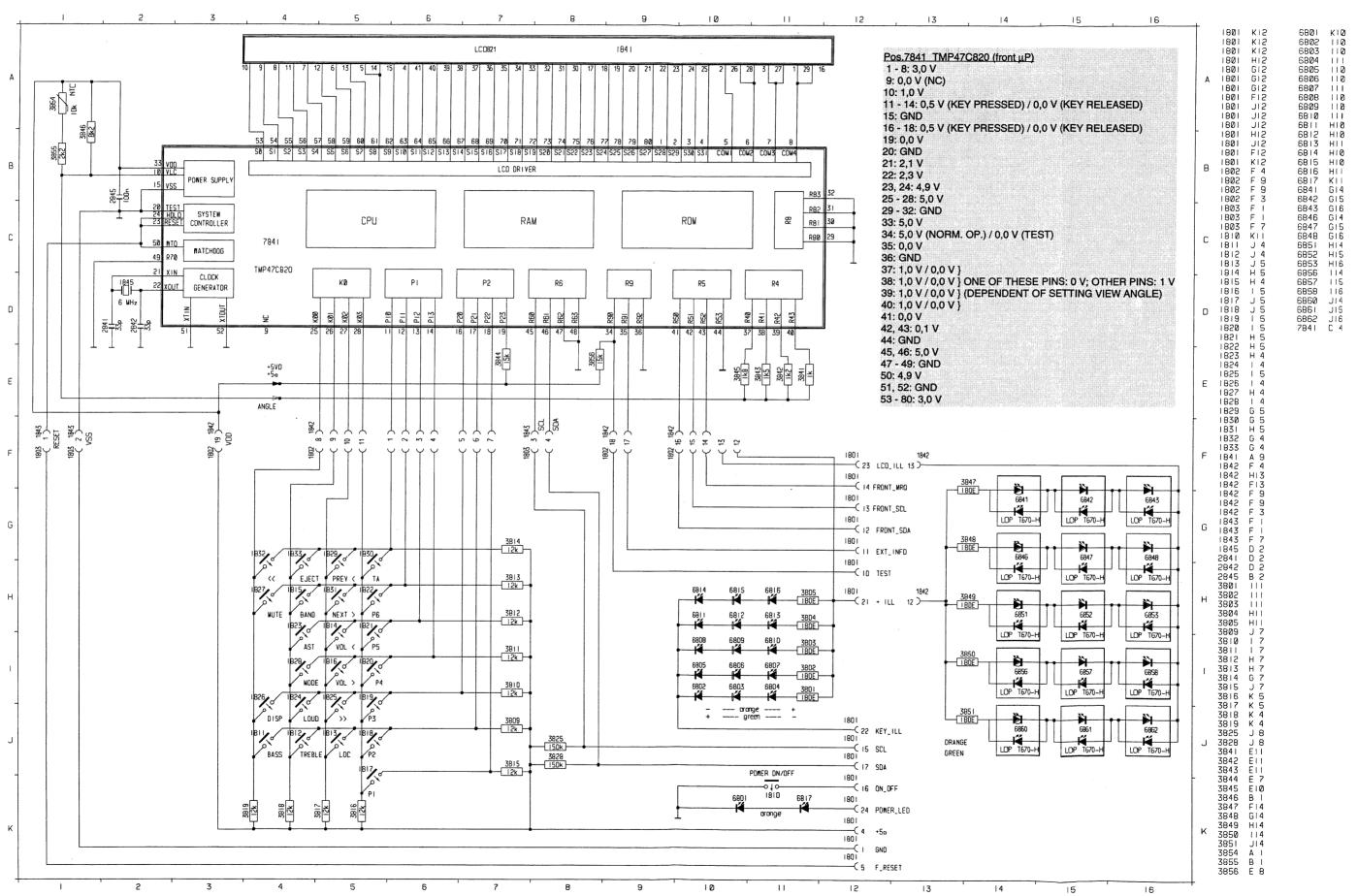
#### **SWITCH PWB**

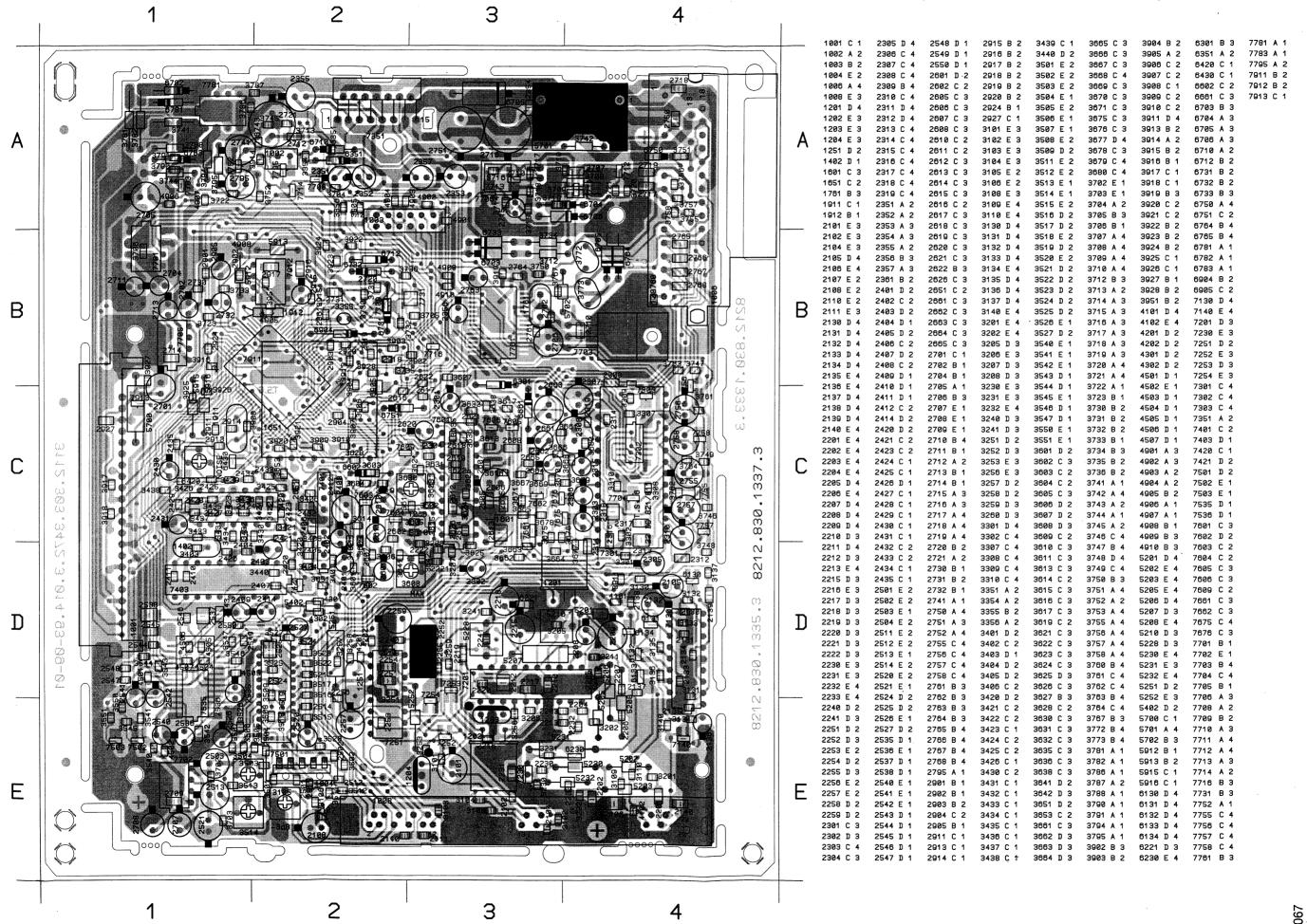


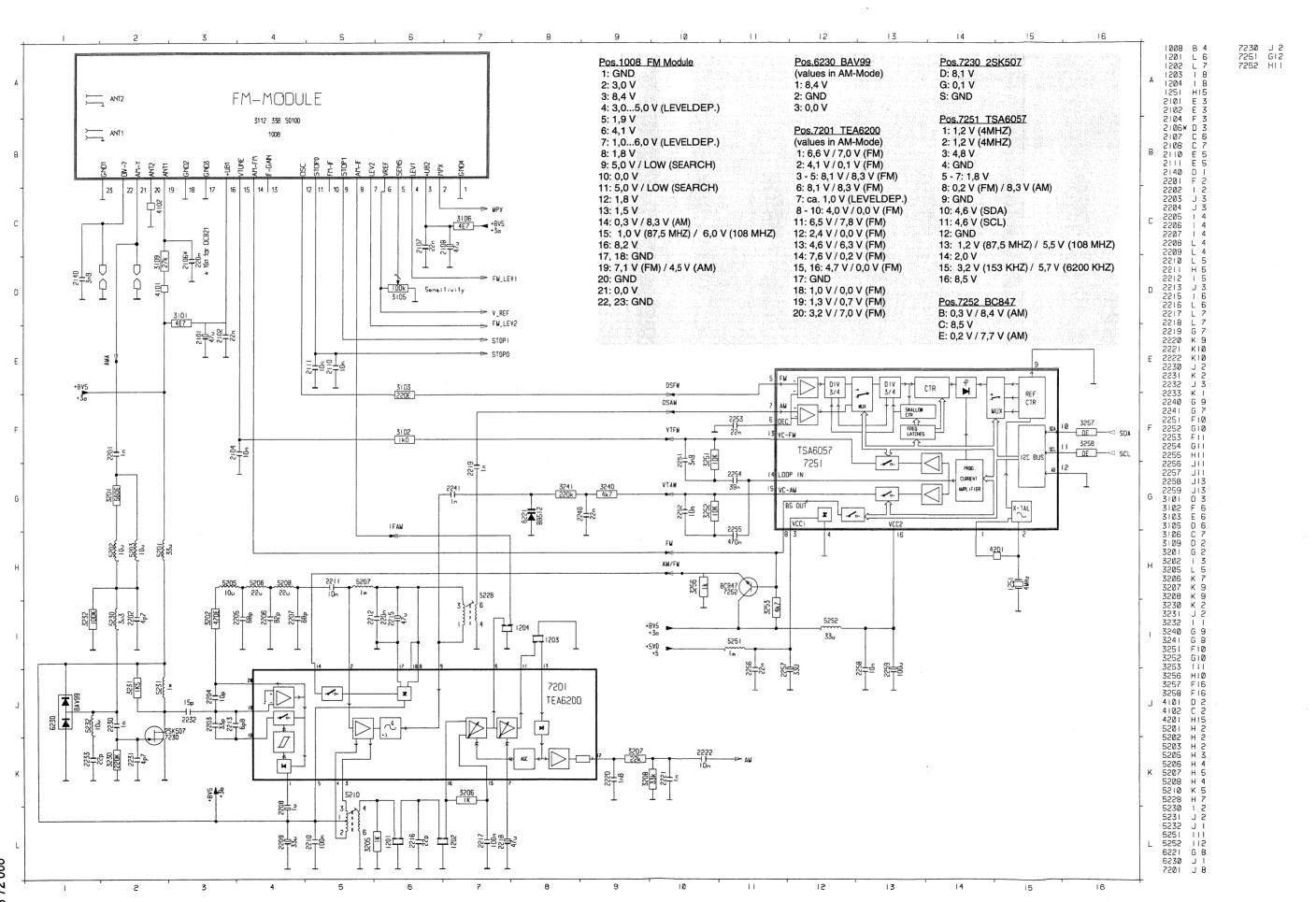
#### **LCD PWB**



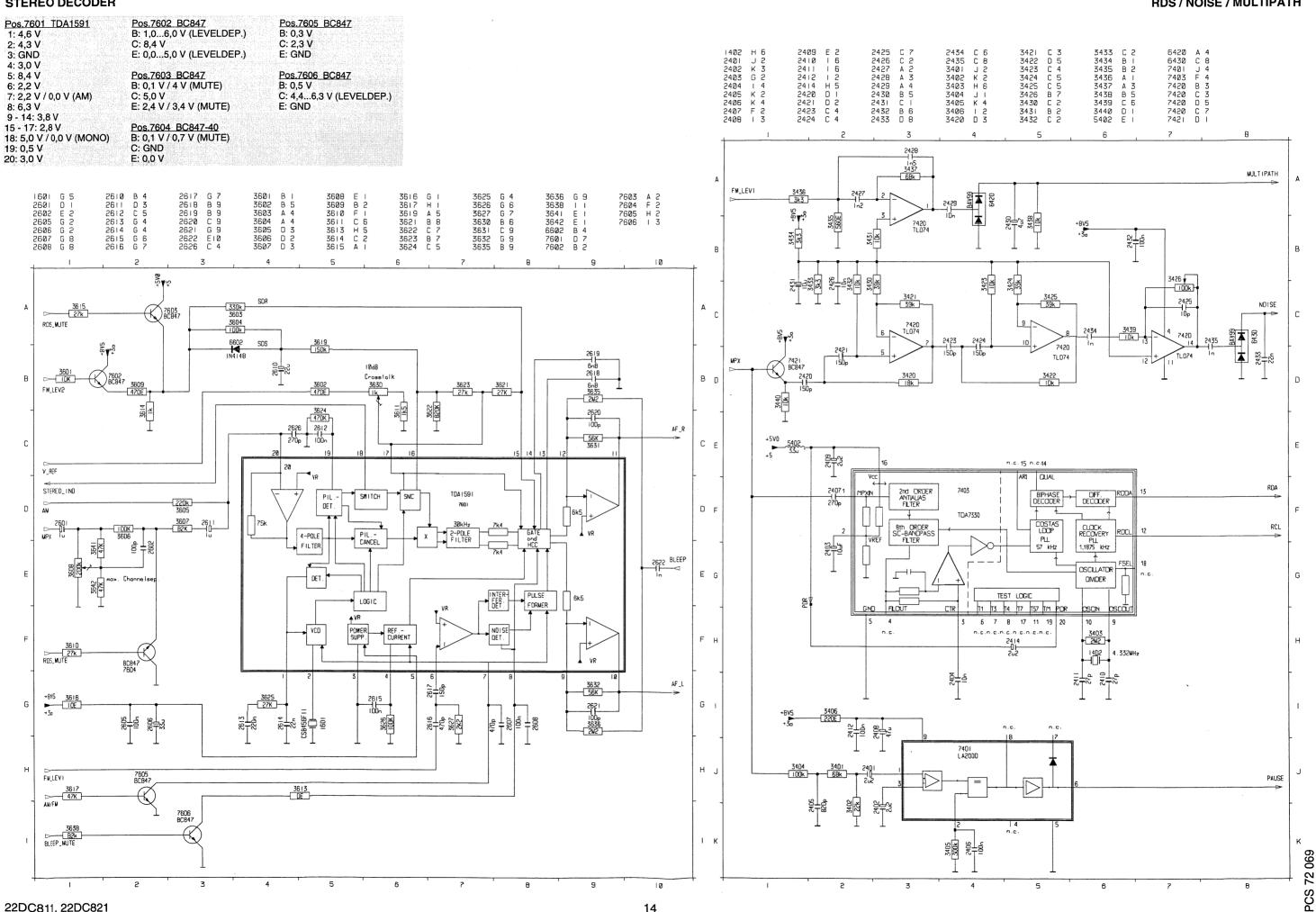
#### FRONT CIRCUIT (SWITCH + LCD)





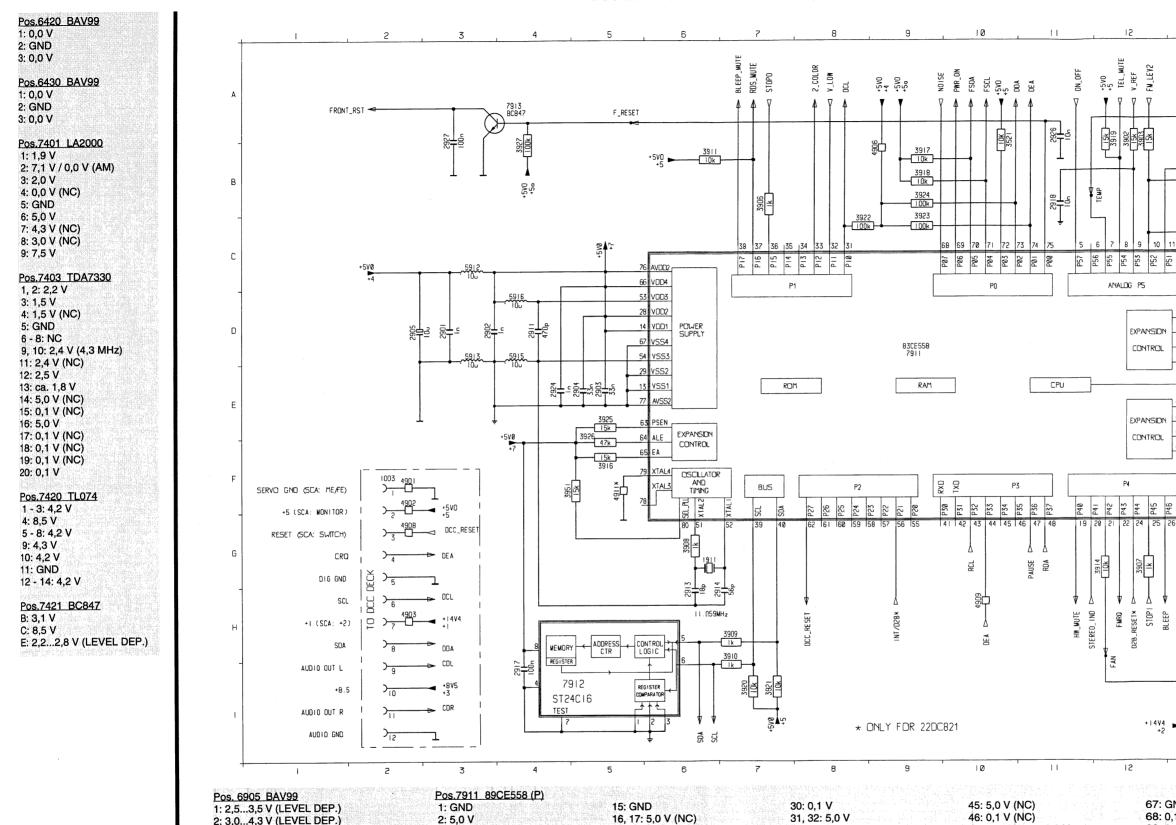


STEREO DECODER RDS / NOISE / MULTIPATH



6

#### uC / EEPROM / FAN / DCC CONNECTOR



3: 2,7...4,0 V (LEVEL DEP.) Pos. 7795 BC817-40 B: 0.1 V (FAN OFF) / 0.6 V (FAN ON) C: 14,2 V (FAN OFF) / 1,6 V (FAN ON)

3: GND 4: 5,0 V 5: 5,0 V 6: 0,4 V 7:41 V 8: 4,6 V / 0,6 V (PHONE) 9: 4,0 V 10: 1,0...6.0 V (LEVEL DEP.) 11: 3,0...5,0 V (LEVEL DEP.) 12: 0,0 V 13: GND

14: 5,0 V

18: 5,0 V 19: 0.1 V 20: 0,1 V (MO) / 5,0 V (ST) 21: 0,1 V 22: ca. 4,7 V 23: 0,1 V (NC) 24: 5.0 V (NC) 25: 5,0 V / LOW (SEARCH) 26: 0 5 V OR 5 0 V (AT BLEEP)

27: 5.0 V (NC)

28: 5,0 V

29: GND

33: 5,0 V (ORANGE) / 0,1 V (GREEN) 47: 5,0 V48: ca. 2,0 V 34: 5,0 V (NC) 35: 0,0 V (NC) 36: 5,0 V / LOW (SEARCH) 37: 0,0 V / 4,4 V (SEARCH MUTE) 38: 0,1 V 39: 4,9 V (SCL) 40: 4,9 V (SDA) 41: 5,0 V (NC) 42: 5,0 V (NC) 64: 0,0 V (ON) / 5,0 V (OFF) 65: 5,0 V 43: 2.5 V

44: 5,0 V (RADIO OP.)

67: GND 68: 0,1 V 69: 0.1 V 49, 50: 0,0 V (NC) 70: 4,9 V (FSDA) 51: 2,4 Veff (11,0 MHZ) / 2,3 Vdc 71: 4,9 V (FSCL) 52: 0,7 Veff (11,0 MHZ) / 2,1 Vdc 72: 5.0 V (NC) 73: 4.8 V 53: 5,0 V 54: 0,1 V 74: 5,0 V 55 - 61: 5,0 V (NC) 75: 0,1 V 76: 5,0 V 62: 5,0 V 77: GND 63: 5,0 V

66: 5,0 V

Pos.7912 ST24C16 1 - 4: GND 5: 4,6 V (SDA) 6: 4,6 V (SCL) 7: GND 8: 5,0 V

1002 1

Pos. 7913 BC847 B: 0,1 V / 0,6 V(F\_RES.) C: 4,9 V E: GND

co.3,0 V -> FAN ON (50 C)

/ca.3,3 V -> FAN OFF (45 C)

IN4148

PWMI

STADC

ΕW

RST

AVREF-

AVSS

AVDD

RLEEP WILL BE CONNECTED TO

PIN 16 (RUNNING CHANGE)

78, 79: 0,0 V (NC)

80: 5,0 V (OSC)

3913 15k

BAV99

2917 | 4 2918 BII 2919 BI3 2920 BI3 2924 E 4 2926 AII C 2927 A 4 33555 AI3

G12 D14 F 5 B 9

3918 B 9 3919 A12 3920 1 7 3921 1 7

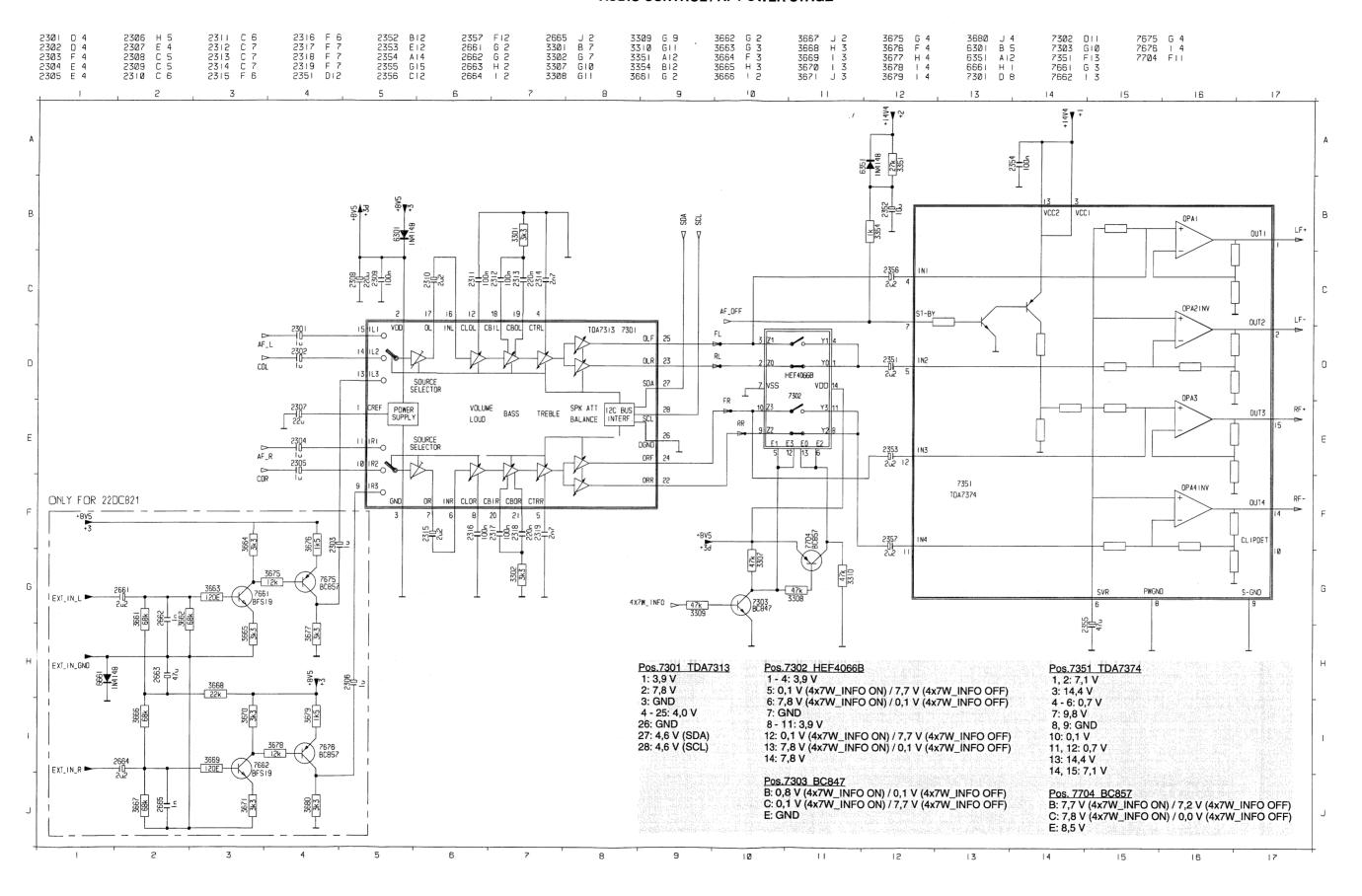
3914 3915

3924 3925

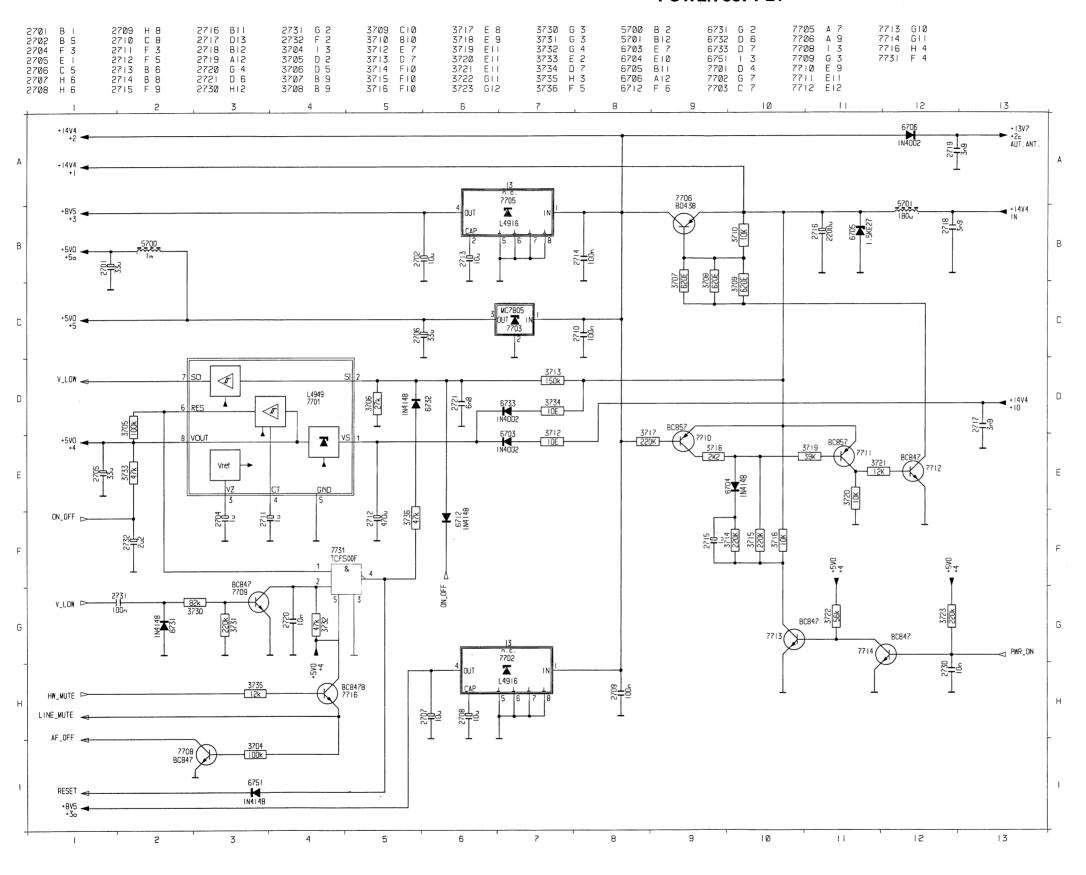
1 7913 A 4

114

#### AUDIO CONTROL / AF POWER STAGE

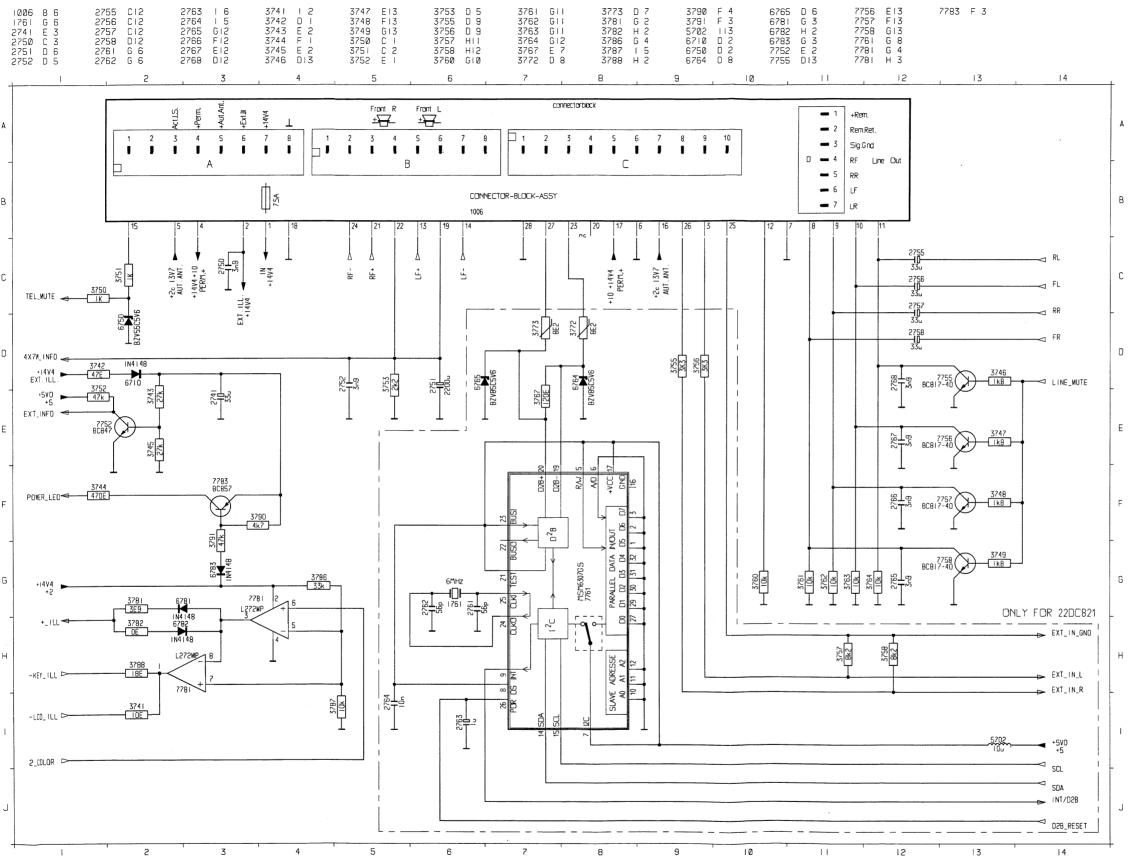


#### **POWER SUPPLY**



Pos.7701 L4949 1: 13,6 V 2: 2,2 V 3: 7,0 V 4: 2,3 V 5: GND 6 - 8: 5,0 V	
Pos.7702 L4916 1: 14,2 V 2: 2,5 V 3: 0,0 V 4: 8,4 V 5 - 8: GND	
Pos.7703 MC7805 1: 14,2 V 2: GND 3: 5,0 V	
Pos.7705 L4916 1: 14,2 V 2: 2,5 V 3: 0,0 V 4: 8,4 V 5 - 8: GND	
Pos.7706 BD438 B: 13,5 V C: 14,2 V E: 14,4 V	
Pos.7708 BC847 B: 0,0 V C: 10 V E: GND	
Pos.7709 BC847 B: 0,0 V C: 5,0 V E: GND	
Pos.7710 BC857 B: 14 V C: 10,2 V E: 14,4 V	
Pos.7711 BC857 B: 13,8 V C: 14,4 V E: 14,5 V	
Pos.7712 BC847 B: 0,9 V C: 0,3 V (ON) / 14,4 E: GND	V (OFF)
Pos.7713 BC847 B: 0,8 V C: 0,2 V E: GND	
Pos.7714 BC847 B: 0,1 V (ON) / 0,6 V C: 0,8 V (ON) E: GND	(OFF)
Pos.7716 BC847B B: 0,1 V C: 5,0 V E: 0,0 V	
Pos.7731 TCFS00F 1: 5,0 V } 2: 5,0 V } 3: 0,1 V } NORMAL 4: 0,1 V } 5: 5,0 V }	

#### **CONNECTOR / CHANGER INTERFACE**

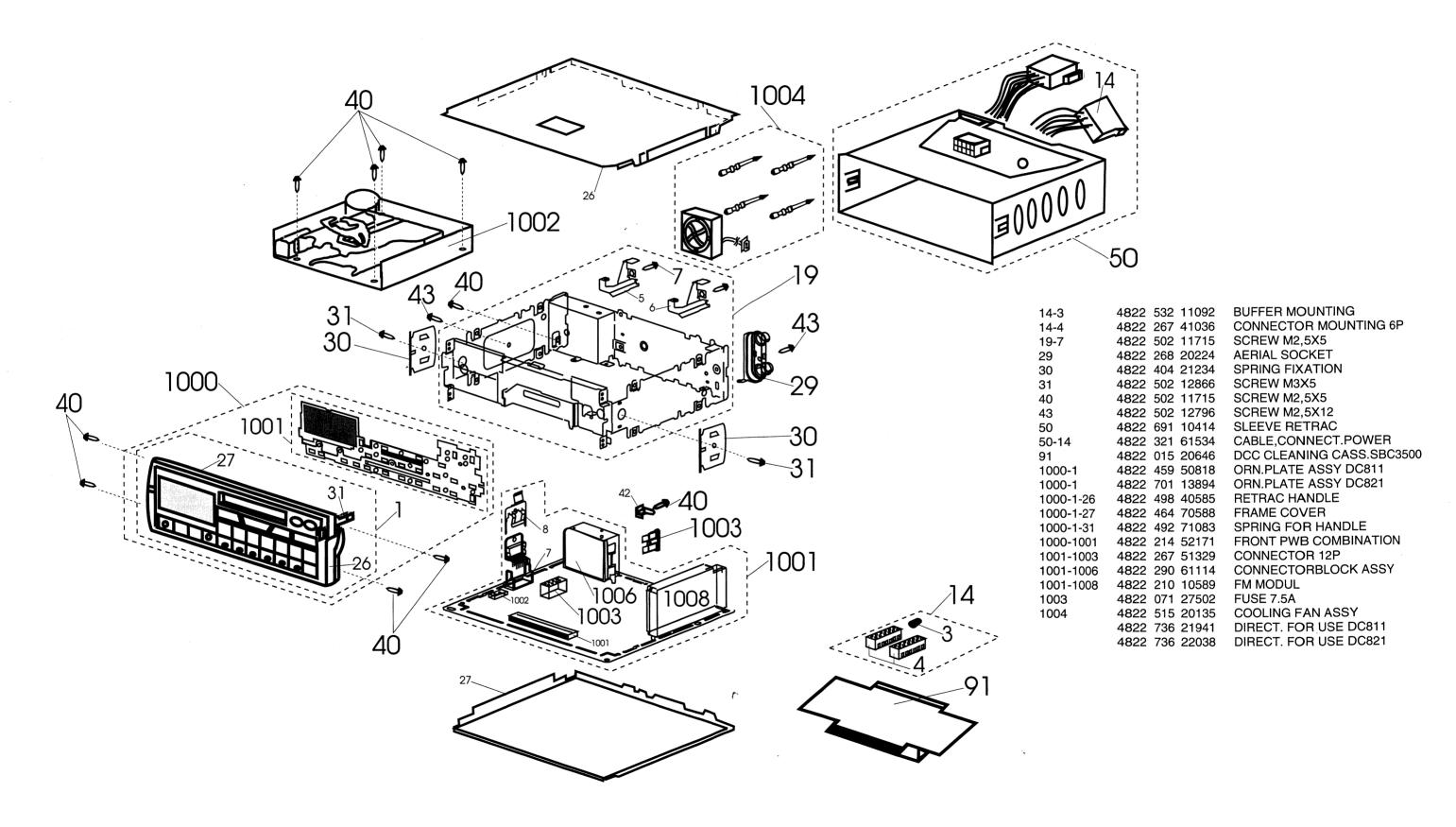


Pos. 7752 BC847 B: 0,7 V (OFF) / 0,8 V (ON) C: 0,0 V (OFF) / 0,1 V (ON) Pos. 7755 BC817-40 B: 0,0 V / 0,5 V (LINE MUTE) C: 0,1 V E: GND Pos. 7756 BC817-40 B: 0,0 V / 0,5 V (LINE MUTE) C: 0,1 V E: GND Pos. 7757 BC817-40 B: 0,0 V / 0,5 V (LINE MUTE) C: 0.1 V E: GND Pos. 7758 BC817-40 B: 0,0 V / 0,5 V (LINE MUTE) E: GND Pos. 7781 L272 MP 1: 1,0 V (RED DISPLAY) / 13,3 V (GREEN DISPLAY) 3: 13,3 V (RED) / 1,0 V (GREEN) 4: GND 5: 3,4 V 6: 5,1 V (RED) / 0,1 V (GREEN) 7: 3,4 V 8: 13,3 V (RED) / 1,0 V (GREEN)

Pos. 7783 BC857

B: 12 V (OFF) / 13,9 V (ON) C: 12,3 V (OFF) / 0,0 V (ON)

E: 12,8 V (OFF) / 13,9 V (ON)



MISCELLANEOUS 1201 4822 242 72076 CRYSTAL 10,7 MHZ 1202 4822 242 72076 CRYSTAL 10,7 MHZ 1203 4822 242 71883 CERAM FILTER SFE10,7MS318-D 1204 4822 242 71883 CERAM FILTER SFE10,7MS318-D	2406 4822 122 33496 CAP.CHIP 100NF 10% 2407 4822 122 33216 CAP.CHIP 270PF 5% I 2408 4822 124 22646 ELCAP 47UF 20% 2409 4822 124 23504 ELCAP 2.2UF 20%	P0 50V 2918 16V 2920 4822122 33177 CAP.CHIP 10NF 20%	% X7R63V 3670 4822 051 20332 RES.CHIP 3K30 % X7R63V 3671 4822 051 20332 RES.CHIP 3K30 3675 4822 051 20123 RES.CHIP 12K00 % X7R50V 3676 4822 051 20152 RES.CHIP 1K50 % X7R50V 3677 4822 051 20332 RES.CHIP 3K30	5252 4822 152 20678 COIL 5402 4822 152 20678 COIL 5700 4822 157 50975 COIL 5701 4822 157 53669 COIL ASSY 5702	33UH 33UH 1MH POWER SUPPLY
1251 4822 242 71874 CRYSTAL 4,000 MHZ 1402 4822 242 72195 CRYSTAL 4,332 MHZ 1601 4822 242 81117 RESONATOR CSB456F11 1761 4822 242 81659 RESONATOR CST 5,75 MHZ 1810	2410 5322 122 31946 CAP.CHIP 27PF 10% 2411 5322 122 31946 CAP.CHIP 27PF 10% 2412 4822 122 33496 CAP.CHIP 100NF 10% 2414 4822 124 23504 ELCAP 2.2UF 20% 2420	50V 2927 4822122 33496 CAP.CHIP 100NF 10% 50V X7R63V RESISTORS 3101 4822051 20478 RES.CHIP 4R70 5% 3102 4822051 20102 RES.CHIP 1K00 5%	% X7R63V 3678 4822 051 20123 RES.CHIP 12K00 3679 4822 051 20152 RES.CHIP 1K50 3680 4822 051 2032 RES.CHIP 3K30 0,1W 3704 4822 051 20104 RES.CHIP 100K00 5% 0,1W 3705 4822 051 20104 RES.CHIP 100K00 5%	5916 4822 152 20677 COIL  DIODES  0,1W 6221 4822 130 82982 DIODE 0,1W 6230 5322 130 34337 DIODE,CHIP	10MUH BB512 BAV99
1833 4822 276 20521 SWITCH,PUSHBUT. 1911 4822 242 81646 CRYSTAL 11.059 MHZ  CAPACITORS 2101 4822 124 22646 ELCAP 47UF 20% 16V 2102 5322 122 32654 CAP, CHIP 22NF 10% X7R63V 2104 4822 122 33177 CAP, CHIP 10NF 20% X7R50V 2106 4822 122 33177 CAP, CHIP 10NF 10% 2106 4822 122 32916 CAP, CHIP 220NF 10% X7R63V	2425     5322 122 32448     CAP.CERAMIC     10PF     5%       2426     4822 122 33177     CAP.CHIP     10NF     20%       2427     4822 122 32614     CAP.CERAMIC     1.2NF     10%       2428     5322 122 31865     CAP.CHIP     1,5NF     10%       2429     4822 122 33177     CAP.CHIP     10NF     20%       2430     4822 124 23401     ELCAP     4,7UF     20%       2431     4822 124 41017     ELCAP     10UF	X7R50V 3106 4822 051 20478 RES.CHIP 4R70 5% X7R50V 3109 4822 051 20273 RES.CHIP 27K00 5% X7R63V 3201 4822 051 20561 RES.CHIP 560R00 5% X7R50V 3202 4822 051 20471 RES.CHIP 470R00 5%	%LIN 0,1W 3707 0,1W 3709 4822116 52227 RES.METAL FILM 620E 5% 0,1W 3712 4822116 52176 RES.METAL FILM 10E 5% 0,1W 3713 4822 051 10154 RES.CHIP 150K00 2% 0,1W 3714 0,1W 3717 4822 051 20224 RES.CHIP 220K00 5% 0,1W 3718 4822 051 20222 RES.CHIP 2K20 5%	0,25W 6301 4822 130 30621 DIODE 6351 4822 130 30621 DIODE 0,5W 6420 5322 130 34337 DIODE,CHIP 0,5W 6430 5322 130 34337 DIODE,CHIP 0,25W 6602 4822 130 30621 DIODE 6661 4822 130 30621 DIODE 0,1W 6703 4822 130 81196 RECTIFIER 0,1W 6704 4822 130 30621 DIODE 0,1W 6705 4822 130 82465 DIODE	1N4148 1N4148 BAV99 BAV99 1N4148 1N4148 S5566B 1N4148 1.5KE27P
2107     5322 122 32654     CAP.CHIP     22NF     10% X7R 63V       2108     4822 124 40177     ELCAP     47UF     20%     10V       2110     4822 122 33177     CAP.CHIP     10NF     20% X7R 50V       2111     4822 122 33177     CAP.CHIP     10NF     20% X7R 50V       2140     4822 122 32566     CAP.CHIP     3,9NF     10% X7R 63V       2201     5322 122 31647     CAP.CHIP     1NF     10% X7R 63V       2202     4822 122 32082     CAP.CHIP     4,7PF     5%     50V       2203     5322 122 32659     CAP.CHIP     33PF     5%     50V       2204     5322 122 32448     CAP.CERAMIC     10PF     5%     50V	2434     4822 122 33178     CAP.CHIP     1NF     20%       2435     4822 122 33178     CAP.CHIP     1NF     20%       2601     4822 124 23282     ELCAP     1UF     20%       2602     5322 122 32531     CAP.CHIP     100PF     5% N       2605     4822 122 33496     CAP.CHIP     100NF     10%       2606     4822 124 23281     ELCAP     33UF     20%       2607     5322 122 32268     CAP.CHIP     470PF     10%	K7R 63V         3208         4822 051 20333         RES.CHIP         33K00         5%           K7R 50V         3230         4822 051 20224         RES.CHIP         220K00         5%           K7R 50V         3231         4822 051 20152         RES.CHIP         1K50         5%           50V         3232         4822 051 20104         RES.CHIP         100K00         5%           P0 50V         3240         4822 051 20472         RES.CHIP         4K70         5%           K7R 63V         3241         4822 051 20224         RES.CHIP         220K00         5%           16V         3253         4822 051 20472         RES.CHIP         4K70         5%           50V         3256         4822 051 20472         RES.CHIP         1K00         5%           K7R 63V         3257         4820 051 20102         RES.CHIP         1K00         5%           K7R 63V         3257         4822 051 20102         RES.CHIP         1K00         5%	0,1W 3723 4822 051 20224 RES.CHIP 220K00 5% 0,1W 3730 4822 051 20823 RES.CHIP 82K00 5% 0,1W 3731 4822 051 20224 RES.CHIP 220K00 5% 0,1W 3732 4822 051 20473 RES.CHIP 47K00 5% 0,1W 3733 4822 051 20473 RES.CHIP 47K00 5% 0,1W 3734 4822 116 52176 RES.METAL FILM 10E 5% 0,1W 3735 4822 051 20123 RES.CHIP 12K00 5% 0,1W 3736 4822 051 20473 RES.CHIP 47K00 5% 0,1W 3736 4822 051 20473 RES.CHIP 47K00 5%	0,1W 6706 4822130 81196 RECTIFIER 0,1W 6710 0,1W 6732 4822130 30621 DIODE 0,1W 6733 4822130 81196 RECTIFIER 0,1W 6750 4822130 80954 DIODE, 0,5W 6751 4822130 30621 DIODE 0,1W 6764 4822130 32904 DIODE 0,1W 6765 4822130 32904 DIODE	S5566B 1N4148 S5566B BZV55-C5V6 1N4148 BZV85-C5V6 BZV85-C5V6
2205       4822 122 33514       CAP.CHIP       68PF       5% NPO 50V         2206       4822 122 33515       CAP.CHIP       82PF       5% NPO 63V         2207       4822 122 33514       CAP.CHIP       68PF       5% NPO 50V         2208       4822 124 23282       ELCAP       1UF       20%       50V         2209       4822 124 23281       ELCAP       33UF       20%       16V         2210       4822 122 33496       CAP.CHIP       100NF       10% X7R 63V	2610 4822 124 23279 ELCAP 22UF 20% 2611 4822 124 23282 ELCAP 1UF 20% 2612 4822 122 33496 CAP.CHIP 100NF 10% 2613 4822 122 32916 CAP.CHIP 220NF 10% 2614 5322 122 32654 CAP.CHIP 22NF 10% 2615 4822 122 33496 CAP.CHIP 100NF 10%	16V 3258 4822 051 20008 RES.CHIP 0R00 JUM 50V 3301 4822 051 20332 RES.CHIP 3K30 5% K7R 63V 3302 4822 051 20332 RES.CHIP 3K30 5% K7R 63V 3307 K7R 63V 3310 4822 051 20473 RES.CHIP 47K00 5% K7R 63V 3351 4822 051 20273 RES.CHIP 27K00 5%	MP.     (0805)     3742     4822 116 52195     RES.METAL FILM     47E     5%       0,1W     3743     4822 051 20273     RES.CHIP     27K00     5%       0,1W     3744     4822 116 52224     RES.METAL FILM     470E     5%       3745     4822 051 20273     RES.CHIP     27K00     5%       0,1W     3746     3749     4822 051 20182     RES.CHIP     1K80     5%	0,5W 6783 4822 130 30621 DIODE 0,1W 6801 4822 130 82981 LED 0,5W 6802 0,1W 6816 4822 130 83573 LED 6817 4822 130 82981 LED 0,1W 6904 4822 130 30621 DIODE	1N4148 LO-K380Q K370N LO-K380Q 1N4148
2211         4822 122 33177         CAP.CHIP         20NF         20% X7R 50V           2212         4822 122 32916         CAP.CHIP         220NF         10% X7R 63V           2213         4822 124 22646         ELCAP         47UF         20%         16V           2215         4822 124 22646         ELCAP         47UF         20%         16V           2216         5322 122 32658         CAP.CHIP         22PF         5%         50V           2217         4822 124 22646         ELCAP         47UF         20%         16V           2218         4822 122 33178         CAP.CHIP         10NF         10% X7R 63V           2219         4822 122 33178         CAP.CHIP         1,8NF         10% X7R 50V           2220         4822 122 33177         CAP.CHIP         1NF         20% X7R 50V           2221         4822 122 33177         CAP.CHIP         1NF         20% X7R 50V           2231         4822 122 3368         CAP.CHIP         1NF         20% X7R 50V           2232         5322 122 33686         CAP.CHIP         1NF         20% X7R 50V           2233         5322 122 32656         CAP.CHIP         1NF         20% X7R 50V           2241         4822 123 3177	2616 5322 122 32268 CAP.CHIP 470PF 10% 2617 5322 122 33538 CAP.CHIP 150PF 2% N 2617 5322 122 33538 CAP.CHIP 100PF 2618 5322 122 31866 CAP.CHIP 6,8NF 10% 2620 5322 122 32531 CAP.CHIP 100PF 5% N 2620 5322 122 32531 CAP.CHIP 100PF 5% N 2621 5322 122 32531 CAP.CHIP 100PF 5% N 2626 4822 122 33178 CAP.CHIP 100PF 5% N 2626 4822 122 33178 CAP.CHIP 270PF 5% N 2626 4822 122 33178 CAP.CHIP 270PF 5% N 2626 4822 122 33178 CAP.CHIP 1NF 20% 2626 4822 122 33178 CAP.CHIP 1NF 2663 4822 124 23504 ELCAP 2,2UF 2664 4822 124 23504 ELCAP 2,2UF 2665 4822 122 33178 CAP.CHIP 1NF 2663 4822 124 23504 ELCAP 2,2NF 2665 4822 122 33178 CAP.CHIP 1NF 2701 4822 124 23281 ELCAP 33UF 20% 2702 4822 124 41017 ELCAP 10UF 2704 4822 124 23281 ELCAP 33UF 20% 2705 4822 124 4207 ELCAP 30UF 2708 4822 124 43281 ELCAP 30UF 2708 4822 124 33496 CAP.CHIP 10UF 2709 4822 124 33496 CAP.CHIP 100NF 10% 2711 4822 122 33496 CAP.CHIP 100NF 10% 2711 4822 124 33282 ELCAP 1UF 20% 2713 4822 124 41017 ELCAP 10UF 2714 4822 124 33282 ELCAP 1UF 20% 2714 4822 124 33296 CAP.CHIP 100NF 10% 2714 4822 124 33496 CAP.CHIP 100NF 10% 2714 4822 124 33496 CAP.CHIP 100NF 10% 2714 4822 124 33496 CAP.CHIP 100NF 10% 2714 4822 123 33496 CAP.CHIP 100NF 10% 2714 4822 124 33496 CAP.CHIP 100NF 10% 2715 4822 124 4017 ELCAP 10UF 2714 4822 122 33496 CAP.CHIP 100NF 10% 2715 4822 124 33177 CAP.CHIP 100NF 10% 2715 4822 124 33177 CAP.CHIP 100NF 20% 2720 4822 122 33177 CAP.CHIP 10NF 20% 2721 5322 122 31866 CAP.CHIP 10NF 20% 2720 4822 122 33177 CAP.CHIP 10NF 20% 2731 4822 122 33496 CAP.CHIP 10NF 20% 2731 4822 122 33496 CAP.CHIP 10NF 20% 2731 4822 123 33177 CAP.CHIP 10NF 20% 2731 4822 123 33177 CAP.CHIP 10NF 20% 2731 4822 122 33496 CAP.CHIP 10NF 20% 220UF 20% 2731 4822 1	SOV   3354   4822 051 20102   RES.CHIP   1K00   5%   70 63V   3355   4822 116 30426   RES.N.T.C.   4K7   3%   3356   4822 051 20102   RES.CHIP   1K00   5%   77R 63V   3401   4822 051 20223   RES.CHIP   68K00   5%   77R 63V   3402   4822 051 20223   RES.CHIP   22K00   5%   70 50V   3403   4822 051 20225   RES.CHIP   22K00   5%   70 50V   3404   4822 051 20304   RES.CHIP   300K00   5%   77R 50V   3405   4822 051 20304   RES.CHIP   300K00   5%   3420   4822 051 20221   RES.CHIP   220R00   5%   3420   4822 051 20321   RES.CHIP   220R00   5%   3420   4822 051 20322   RES.CHIP   300K00   5%   3426   4822 100 11163   POTM.TRIMMER   100K   30%   3433   4822 051 20332   RES.CHIP   3K30   5%   3434   4822 051 20332   RES.CHIP   3K30   5%   3434   4822 051 20332   RES.CHIP   3K30   5%   3435   4822 051 20332   RES.CHIP   3K30   5%   3435   4822 051 20332   RES.CHIP   3K30   5%   3604   4822 051 20332   RES.CHIP   3K30   5%   3605   4822 051 20334   RES.CHIP   3K30   5%   3605   4822 051 20471   RES.CHIP   370K00   5%   3602   4822 051 20471   RES.CHIP   30K00   5%   3604   4822 051 20104   RES.CHIP   30K00   5%   3604   4822 051 20104   RES.CHIP   30K00   5%   3604   4822 051 20244   RES.CHIP   30K00   5%   3606   4822 051 20104   RES.CHIP   30K00   5%   3606   4822 051 20104   RES.CHIP   30K00   5%   3607   4822 051 20104   RES.CHIP   30K00   5%   3608   3612   4822 051 20104   RES.CHIP   30K00   5%   3614   4822 051 20104   RES.CHIP   30K00   5%   3614   4822 051 20103   RES.CHIP   37K00   5%   3615   4822 051 20103   RES.CHIP   37K00   5%   3616   4822 051 20103   RES.CHIP   37K00   5%   3616   4822 051 20103   RES.CHIP   37K00   5%   3616   3615   3625   30263   RES.CHIP   37K00   5%   3616   3625   30263   30263   3625   30263   RES.CHIP   30K00   5%   3616   3622 051 20273   RES.CHIP   37K00   5%   3616   3623   3625   30263   RES.CHIP   300K00   5%   3616   3623   3625	0,1W 3751 5322 116 81256 RES.METAL FILM 1K0 1% 1750 17W 3752 4822 051 20473 RES.CHIP 47K00 5% 0,1W 3753 4822 051 20222 RES.CHIP 2K20 5% 0,1W 3755 4822 051 20332 RES.CHIP 3K30 0,1W 3756 4822 051 20332 RES.CHIP 3K30 0,1W 3756 4822 051 20332 RES.CHIP 3K30 0,1W 3758 4822 051 20822 RES.CHIP 8K20 0,1W 3758 4822 051 20822 RES.CHIP 8K20 0,1W 3766 4822 051 20822 RES.CHIP 1000 0,1W 3766 4822 051 20102 RES.CHIP 1000 0,1W 3767 4822 051 20121 RES.CHIP 120R00 0,1W 3767 4822 116 40221 RES.P.T.C. 60G31AR8R2MT2 0,1W 3773 4822 116 40221 RES.P.T.C. 60G31AR8R2MT2 0,1W 3781 4822 116 81155 RES.METAL FILM 3R9 5% 0,1W 3788 4822 051 20333 RES.CHIP 33K00 5% 0,1W 3793 4822 116 52184 RES.METAL FILM 18E 5% 0,1W 3791 4822 051 20472 RES.CHIP 47K00 5% 0,1W 3794 4822 051 20472 RES.CHIP 47K00 5% 0,1W 3795 4822 116 52188 RES.METAL FILM 10E 5% 0,1W 3795 4822 116 52188 RES.METAL FILM 27R00 1,1W 3795 4822 051 20473 RES.CHIP 47K00 5% 0,1W 3809 0,1W 3899 0,1W 3899 0,1W 3890 0,1W 3819 4822 051 20153 RES.CHIP 150K00 5% 0,1W 3902 0,1W 3915 4822 051 20153 RES.CHIP 150K00 5% 0,1W 3916 4822 051 20153 RES.CHIP 150K00 5% 0,1W 3919 4822 051 20153 RES.CHIP 150K00 5% 0,1W 3922 0,1W 3924 4822 051 20153 RES.CHIP 150K00 5% 0,1W 3924 4822 051 20153 RES.CHIP 150K00 5% 0,1W 3926 4822 051 20164 RES.CHIP 150K00 5% 0,1W 3926 4822 051 20163 RES.CHIP 150K00 5% 0,1W 3926 4822 051 20163 RES.CHIP 150K00 5% 0,1	0,1W 0,2SW 0,1W 7201 4822 209 72247 IC 7230 4822 130 42705 TRANS.CHIP 7301 4822 209 32995 IC 7302 5322 209 14542 IC 7303 4822 130 42705 TRANS.CHIP 7351 4822 209 31332 IC 7401 4822 209 31644 IC 7505 TRANS.CHIP 7551 4822 209 31644 IC 7505 TRANS.CHIP 7601 4822 209 32742 IC 7505 TRANS.CHIP 7601 4822 209 31644 IC 7505 TRANS.CHIP 7601 4822 209 31659 IC 7505 TRANS.CHIP 7601 4822 209 31659 IC 7505 TRANS.CHIP 7601 4822 130 42705 TRANS.CHIP 7601 4822 130 42353 TRANS. 7675 4822 130 42353 TRANS. 7675 4822 130 61233 TRANS. 7676 4822 130 61233 TRANS. 7676 4822 130 61233 TRANS. 7676 4822 130 42705 TRANS.CHIP 7702 4822 209 72227 IC 7703 4822 209 80891 IC 7704 4822 130 42705 TRANS.CHIP 7705 4822 130 42705 TRANS.CHIP 7705 4822 130 42705 TRANS.CHIP 7706 4822 130 42705 TRANS.CHIP 7709 4822 130 61233 TRANS.CHIP 7709 4822 130 61233 TRANS.CHIP 7712 4822 130 61233 TRANS.CHIP 7714 4822 130 42705 TRANS.CHIP 7714 4822 130 60511 TRANS.CHIP 7716 4822 130 60511 TRANS.CHIP 7	TEA6200/V2 2SK507F TSA6057/C1 BC847 TDA7313/ HEF4066BT BC847 TDA7330V TDA7330 TL074IN BC847 TDA1591/V3 BC847 BFS19 BFS19 BFS19 BC857 BC857 L4949 L4916 MC7805CT BC857 L4916 BD438 BC847
2312 4822 122 33496 CAP.CHIP 100NF 10% X7R 63V 2313 4822 122 32916 CAP.CHIP 220NF 10% X7R 63V 2315 4822 122 33627 CAP.CHIP 220NF 10% X7R 50V 2315 4822 124 23504 ELCAP 2.2UF 20% 50V 2316 4822 122 33496 CAP.CHIP 100NF 10% X7R 63V 2317 4822 122 33496 CAP.CHIP 100NF 10% X7R 63V 2319 4822 122 32916 CAP.CHIP 220NF 10% X7R 63V 2319 4822 122 32916 CAP.CHIP 220NF 10% X7R 63V 2319 4822 124 80726 ELCAP 2.2UF 20% 50V 2351 4822 124 80726 ELCAP 2.2UF 20% 50V 2352 4822 124 80726 ELCAP 10UF 20% 16V 2353 4822 124 80726 ELCAP 2.2UF 20% 50V 2354 4822 124 80726 ELCAP 2.2UF 20% 50V 2354 4822 124 80726 ELCAP 2.2UF 20% 50V 2356 4822 124 80726 ELCAP 2.2UF 20% 50V 2356 4822 124 23504 ELCAP 47UF 20% 10V 2366 4822 124 23504 ELCAP 2.2UF 20% 50V 2357 4822 124 80726 ELCAP 2.2UF 20% 50V 2357 4822 124 80726 ELCAP 2.2UF 20% 50V 2361 4822 122 33177 CAP.CHIP 10NF 20% X7R 50V 2401 4822 124 23504 ELCAP 2.2UF 20% 50V 2402 4822 124 23504 ELCAP 2.2UF 20% 50V 2402 4822 124 23504 ELCAP 2.2UF 20% 50V 2403 4822 124 23504 ELCAP 2.2UF 20% 50V 2403 4822 124 23504 ELCAP 2.2UF 20% 50V 2404 4822 124 23504 ELCAP 2.2UF 2	2751 4822 124 42409 ELCAP 2200UF 20% 2752 4822 122 32566 CAP.CHIP 3,9NF 10% 2755 2758 4822 124 23281 ELCAP 33UF 20% 2763 4822 124 23282 ELCAP 1UF 2764 4822 122 33177 CAP.CHIP 10NF 2765 2768 4822 122 32566 CAP.CHIP 3,9NF 10% 2795 4822 124 23255 ELCAP 10UF 2901 4822 122 33178 CAP.CHIP 1NF 20% 2902 4822 122 33178 CAP.CHIP 1NF 20% 2903 4822 122 33178 CAP.CHIP 33NF 10% 2904 4822 122 33342 CAP.CHIP 33NF 10% 2905 4822 124 41017 ELCAP 10UF 2911 5322 122 32268 CAP.CHIP 470PF 10%	16V 3624 4822 051 20474 RES.CHIP 27K00 5% (7R63V 3625 4822 051 20273 RES.CHIP 27K00 5% 16V 3626 4822 051 20104 RES.CHIP 100K00 5% (7R63V 3627 4822 051 20222 RES.CHIP 6K80 3627 4822 051 20222 RES.CHIP 2K20 5% 16V 3630 4822 100 11681 MODULE 1K 30% 3635 4822 051 20225 RES.CHIP 2M20 5% 3636 4822 051 20225 RES.CHIP 2M20 5% 3636 4822 051 20225 RES.CHIP 2M20 5% 3638 4822 051 20225 RES.CHIP 2M20 5% 3638 4822 051 20225 RES.CHIP 2M20 5% 3638 4822 051 20473 RES.CHIP 47K00 5% (7R63V 3641 4822 051 20473 RES.CHIP 47K00 5% (7R50V 3661 4822 051 20473 RES.CHIP 68K00 (7R50V 3661 4822 051 20473 RES.CHIP 68K00 (7R50V 3663 4822 051 20121 RES.CHIP 3K30 (7R63V 3664 4822 051 20121 RES.CHIP 3K30 (7R63V 3665 4822 051 20121 RES.CHIP 3K30 (7R63V 3665 4822 051 20121 RES.CHIP 3K30 (7R63V 3666 4822 051 20332 RES.CHIP 68K00 50V 3666 4822 051 20683 RES.CHIP 68K00 50V 3666 4822 051 20683 RES.CHIP 68K00 50V 3666 4822 051 20683 RES.CHIP 68K00 50V 3668 4822 051 20223 RES.CHIP 68K00 50V 3669 4822 051 20223 RES.CHIP 322 0500 50V 3669 4822 051 20223 RES.CHIP 68K00 50V 3669 4822 051 20223 RES.CHIP 522 0500	0,1W 3927 4822 051 20104 RES.CHIP 100K00 5% 15K00 5% 0,1W 3951 4822 051 20153 RES.CHIP 15K00 5% 0,1W 4101 4909 4822 051 20008 RES.CHIP 0R00 JUMP. 0,1W 0,1W COILS 0,1W 5201 4822 152 20678 COIL 33UH 0,1W 5202	0,1W 7731 4822 209 63544 IC 0,1W 7752 4822 130 42705 TRANS.CHIP 7755 7758 4822 130 42615 TRANS.CHIP 7761 4822 209 32743 IC	



22DC811/00R 22DC821/00R

5101

# ce Information

The exchange procedure for complete sets is no longer valid. Repairs of faults belonging to the set can now be done in your service shop. The hints on the backside can maybe help vou in some cases.

Because of some intermittend effects with sets built with RC 1 we recommend to update these radios to RC 2. Use IC 4822 209 33973 on pos. 7911.

For other changes and modifications of the sets see also Service Newsletters from issue 1994-W 02 onwards.

2. For the DCC tapedecks use the CENTRAL REPAIR PROCEDURE of Philips Consumer Service from now on.

Information about this procedure (same as for CD deck CMX200) you can get from

Mr. Cor Lieberwirth Philips Consumer Electronics B.V. Philips Consumer Service Beukenlaan 2, Building SBP 5 5600 MD Eindhoven The Netherlands

All sets 22DC811 and 22DC821 have a DCC deck with software RC26 (4822 691 21024). This decks will gradually be replaced by RC27 - versions (4822 691 10442) in service stock of Consumer Service Eindhoven.

A sticker on the backside of the digital print shows the version:

DCC DA26

RC26 (OTP)

DCC DA26-077

RC26 (MASK)

DCC DA27

DCC DA27-077

RC27 (OTP) RC27 (MASK)

RC27 deck software is only usable with radio software RC2!

22DC811 and 22DC821 sets with RC1 must get a software update to RC2 when a RC27 deck will be installed!

Use also the insulation cover 4822 423 41288 to protect the flex foil against damage and the control PWB against short circuit with the frame! (see Service Manual 22DC822)

When 22DC811 is updated to RC2 it will show some different behaviour:

- 1. After Power on DCC821 appears instead of DCC811
- 2. During volume adjustment VOL XX appears in
- 3. BLEEP is disabled (solder a wire between pins 16 and 26 of Main processor to enable BLEEP again)

4822 725 23525





COMPLAINT, SET RELATED	REASON	SOLUTION IN PRODUCTION	SERVICE SOLUTION
No function/obscure behaviour	Set with OTP-IC, software crash	Only mask programmed IC's used	Change OTP into mask
	EEPROM defect	Check incoming goods	(see Service rewisitite 1894-VV 02) Send set to Wetzlar for new programming
Switch off by itself, RDS mutes	Wrong value of chip capacitor pos.2911	Value changed into 33 nF	Change pos.2911 into 33 nF (see Service Newsletter 1994-W 02)
No sound	TDA7374 defect, wrong speaker connection	Sticker added on retrac	Exchange TDA 7374, inform customer
No function, no display	Bad soldered frontconnector	Better check	Solder all pins
COMPLAINT, DECK RELATED			
Deck no function, no insert possible	Fixing hook of pivot plate broken Hang out of loading, burr at locking lever Servomotor loose, bracket broken	Hook changed in production Locking lever modified in production Modification of bracket	Exchange deck Exchange deck Exchange deck
	Loading sticks at guiding rod Cassette retainer of carrier/lift assy out of shape Control PWB defect	Guiding rod changed in production Modification of retainer Check incoming goods	Exchange deck Exchange carrier/lift assy Exchange control PWB
Drift + Flutter	Pivot plate not greased	Capstan bearing greased separately	Grease bearing
DCC interruptions, TAPE displayed while DCC	Flex foil at control PWB broken	Mounting of PWB changed in production	Exchange control PWB
DCC and/or analog cassette no playback	Head dirty	· · · · · · · · · · · · · · · · · · ·	Clean head, ask customer for regular cleaning Exchange head, new alignments necessary (see Manual)
No sound from tape deck	Audio PWB defect	Check incoming goods	Exchange PWB, new alignments necessary (see Manual)
No DCC playback when warm	Bad adjustment of capstan	Better check	Exchange deck
No or bad sound from DCC	Digital/DAC PWB defect	Check incoming goods	Exchange PWB, new alignments necessary (see Manual)
Cassette jammed	Carrier/lift and lift rod jammed	Improvement of carrier/lift assy	Exchange carrier/lift assy